PREPARATION AND CHARACTERIZATION OF ACTIVE CARBON USING PALM

KERNEL SHELLS FOR INDUSTRIAL EFFLUENT PURIFICATION

Okafor, J. O.1 and Dim, P. E. 1,2\*

<sup>1</sup>Department of Chemical Engineering, Federal University of Technology Minna, Nigeria.

<sup>2</sup>Department of Chemical and Environmental Engineering, University Park, University of

Nottingham, NG7 2RD, United Kingdom.

**Abstract** 

Activated carbons were prepared from Palm kernel shells. Carbonization temperature was  $600^{0}$ C, at

a residence time of 5 min for each process. Chemical activation was done by heating a mixture of

carbonized material and the activating agents at a temperature of  $70^{\circ}$ C to form a paste, followed by

subsequent cooling and using the active carbon to purify effluents from a Bottling Company. NaCl,

KOH,  $H_2SO_4$  and  $H_3PO_4$  were used as the activating agents at 1M and 2M and 710  $\mu$ m particle size.

The activated carbon samples produced were found to posses properties within the limits of

commercial activated carbons. Bottling company effluent was purified and the results showed that

carbonized materials activated with 2M H<sub>2</sub>SO<sub>4</sub> had the best adsorption characteristics. These

properties include 1.12% moisture content, 2.50 % ash content, 57.00 % yield of activated carbon,

93.65 % fixed carbon, 2.73 % volatile content, 0.97 g/cm<sup>3</sup> bulk density and 0.69 cm<sup>3</sup> pore volume.

Keywords: Active carbon, Palm kernel shell, Effluent, Purification

Email: pevdim@yahoo.com